



INSTALLATION AND OPERATION MANUAL

Software Version: **1.x**

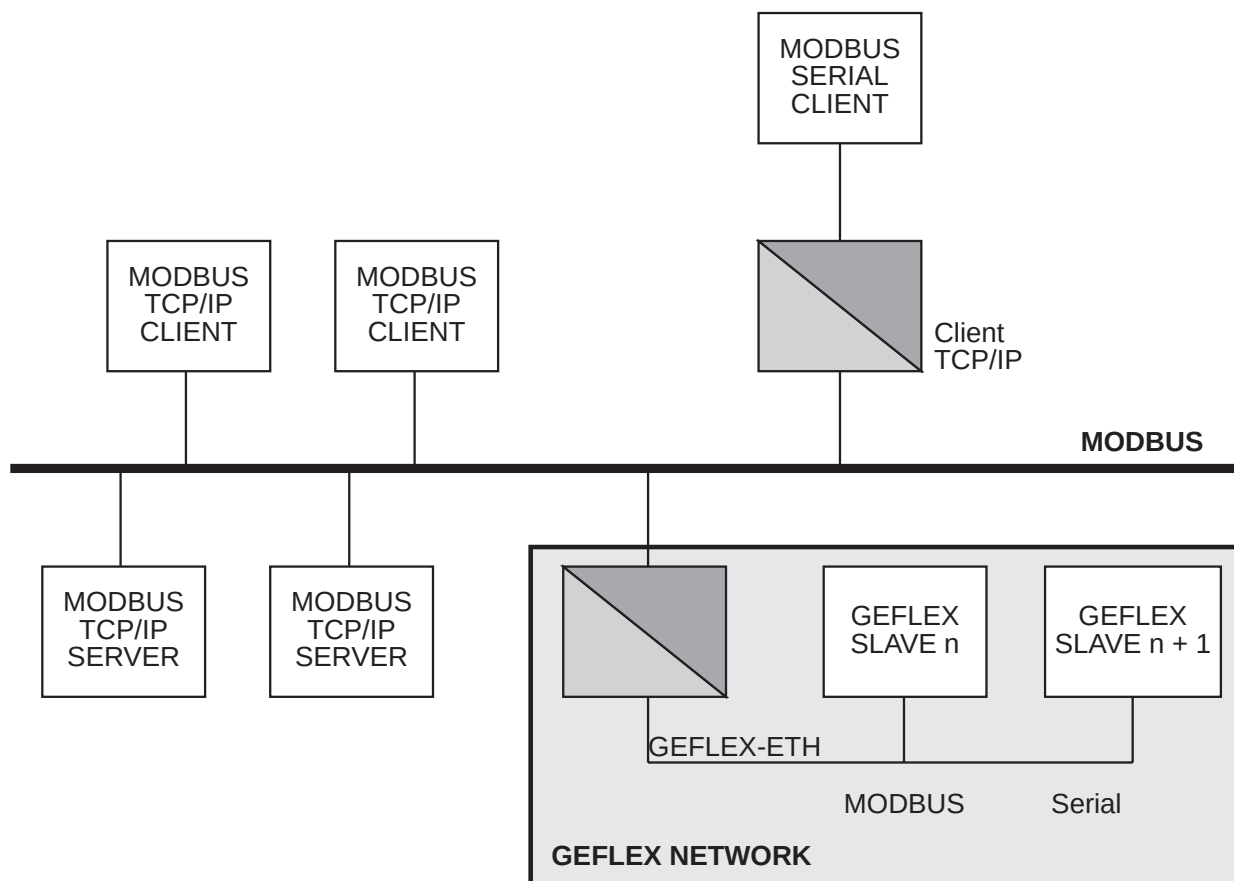
Code: **80367** / Edition **01 - 0708** **ENGLISH**

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1 • Introduction

The Geflex GEFLEX-ETH is IEEE 802.3 compliant supporting Ethernet operation for MODBUS TCP/IP communication architecture



2 • Features

- IEEE 802.3 compliant
- Full-duplex and half-duplex modes
- Capable of supporting both 10 Mbps and 100 Mbps data rates
- Single RJ45 connection with leds indicator (yellow = link , green = activity)
- One socket available
- All MODBUS/TCP ADU are sent via TCP on registered port 502
- Default address: 192.168.1.100
- Subnet mask: 255.255.255.0
- Default gateway: 192.168.1.1

3 • Dip-switch Function

Resetting Parameters to Factory Defaults

At any moment, all of the GTR ETH board parameters can be restored to the factory default settings. To do so:

1. Set Dip Switch S1 dip 1 = ON (located near RJ45 connector) ;
2. Restart GTR ETH board;
3. Set Dip Switch S1 dip 1 = OFF ;

S1 dip 2 off = 100Mb (DEFAULT)

S1 dip 2 on = 10Mb

4 • Setup PC Connection

All the information in this quick guide require that the GEFLEX-ETH communicates with the host PC through a LAN connection.

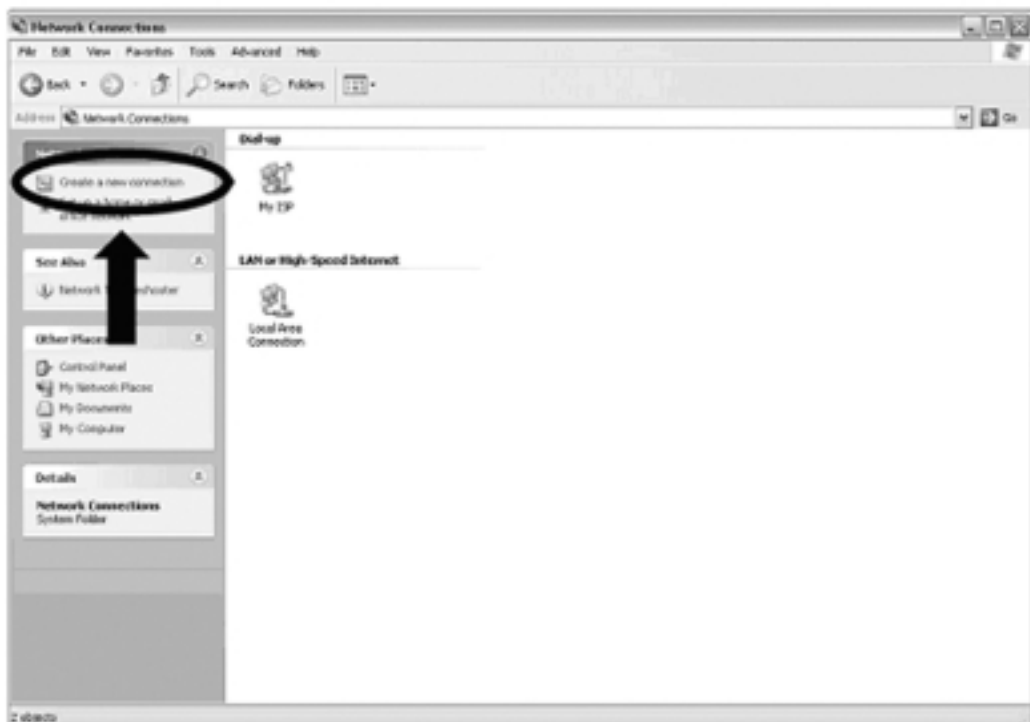
In this pages you'll learn how to configure the PC to communicate with the GEFLEX-ETH using an Ethernet cross cable or hub/switch. The following steps are based on a Windows XP system.

1. Open the Windows Control Panel and open the Network. Connections item:



Windows Control Panel

2. If a Local Area Connection is already available, go to step 8.
Otherwise, run the "New Connection" wizard.



Network Connections

3. The following dialog box will appear. Click Next.



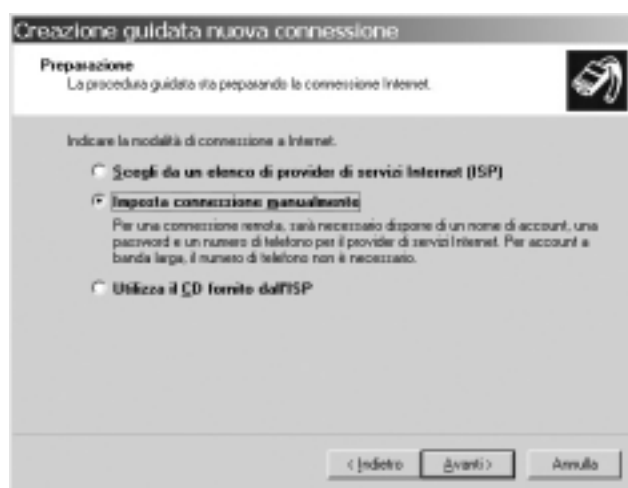
New Connection Wizard, Step 1

4. On the next dialog box, select the “Connect to the Internet” option and click the “Next” button.



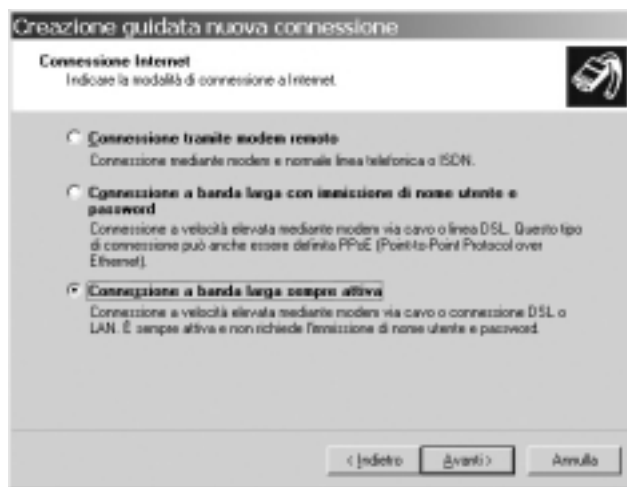
New Connection Wizard, Step 2

5. On the next dialog box, select the “Set up my connection manually” option and click the “Next” button.



New Connection Wizard, Step 3

6. On the next dialog box, select the “Connect using a broadband connection that is always on” option and click the “Next” button.



New Connection Wizard, Step 4

7. When the last dialog box appears, click the “Finish” button.



New Connection Wizard, Step 5

8. Open the newly created connection (or the existing connection if you are coming from step 2) and click the “Properties” button.



Local Area Connection Status

9. Select the “Internet Protocol (TCP/IP)” item and click the “Properties” button.



Local Area Connection Status

10. If you have started from an existing connection, write down all of the TCP/IP parameters. You'll need them later to restore your LAN settings to the original parameters.
11. Select the manual settings and type in the following values:
- IP address: 192.168.1.101
- Subnet mask: 255.255.255.0

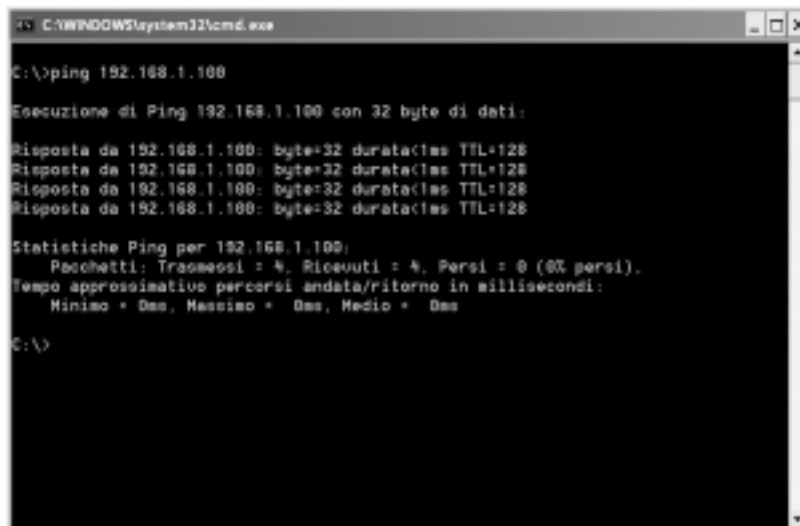


TCP/IP properties

Click the “OK” button on all LAN setup dialog boxes.

5 • Test Board Connection Using PING Command

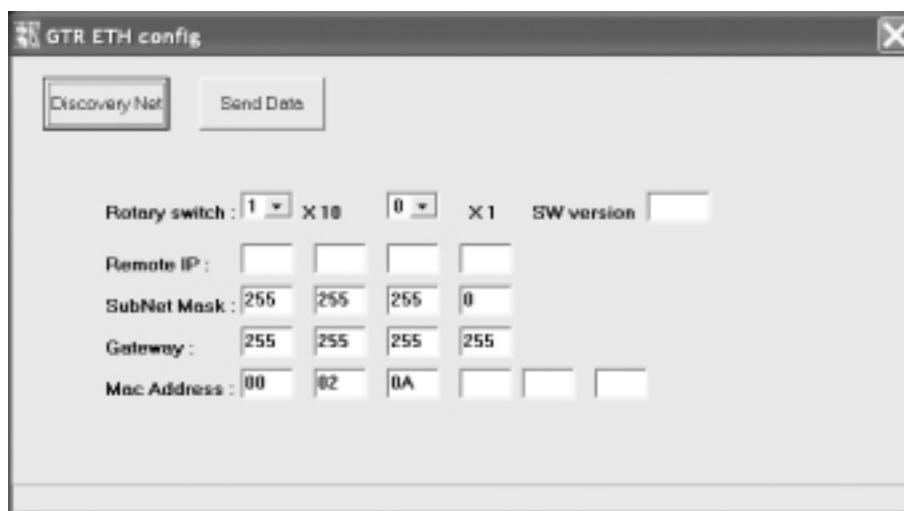
1. Power up the board and verify the POWER led turn on.
2. Connect the GEFLEX-ETH to the PC through an Ethernet cross cable or hub / switch.
3. Open a Command Prompt window (on Windows XP, from the Windows Start menu, select Run, enter CMD and click the "OK" button).
4. At the command prompt, type: PING 192.168.1.100
5. If the connection has been properly setup, the PING command will return a positive feedback.



6 • Connect the Board to Your LAN

Before connecting the GEFLEX-ETH board to your LAN, the IP address must be changed to match the LAN settings.

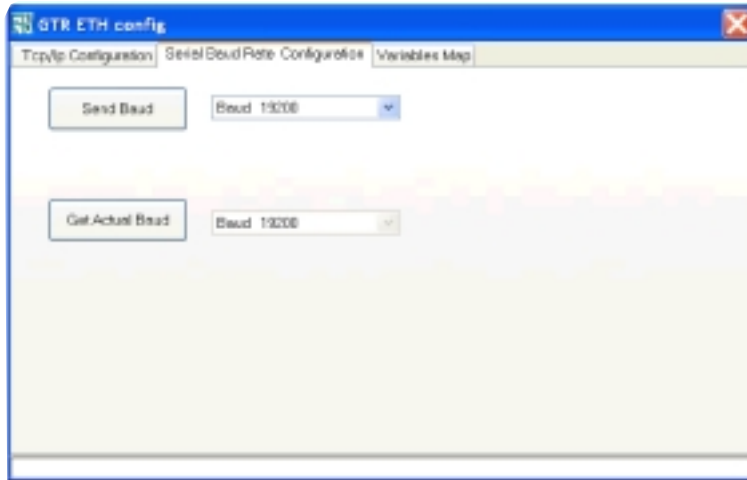
To change the GEFLEX-ETH's IP address, do the following.



1. With the GEFLEX-ETH still connected to the PC via the Ethernet cross cable or hub /switch, launch the GtrEthConfig.exe utility that is located in the CD-ROM.
2. Set the Rotary Switch combobox to match your actual GEFLEX-ETH's Rotary value.
3. Press the **Discovery Net** button. You can see actual IP address , subnet mask , default gateway and MAC adress.
4. Set your parameter and after click on **Send Data** button.
5. Restart the GEFLEX-ETH Board.
6. Goto to step 2 if you want to see new parameter.

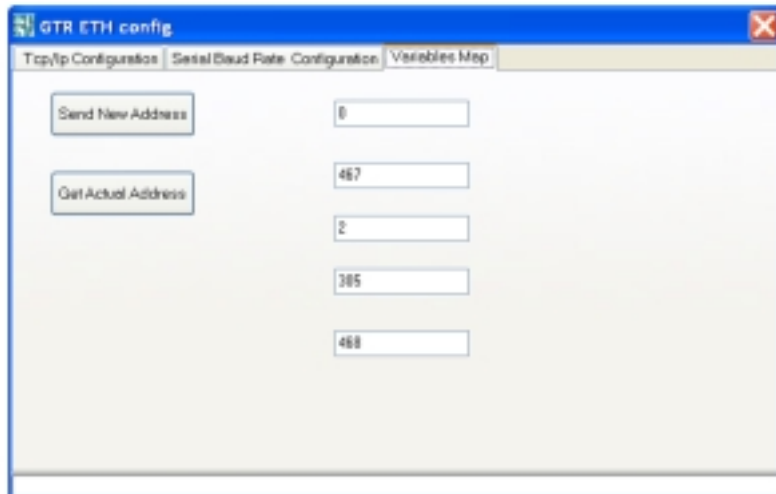
7 • Getting Serial baud Information

Using this option to get serial baud information from serial network. Send Baud has no effect



8 • Getting Process Variables Map Information

Using this option to get / set Process Variables map



9 • GEFLEX-ETH's Modbus TCP/IP implemented command

- 01 (0x01) Read Coils
- 02 (0x02) Read Discrete Inputs

PDU Example: Read bit 0 from zone 10

Request		Starting Address		Quantity of Inputs	
Rotary switch	Function code	Hi	Lo	Hi	Lo
10	2	0	0	0	1

Resp.			
Rotary switch	Function code	Byte count	Inputs
10	2	1	0

- 03 (0x03) Read Holding Registers / 04 (0x04) Read Input Registers

PDU Example: Read word 138 from zone 10

Request		Starting Address		Quantity of words	
Rotary switch	Function code	Hi	Lo	Hi	Lo
10	2	0	138	0	1

Resp.				Data Value = 400 (hex 190)	
Rotary switch	Function code	Byte count	Hi	Lo	
10	4	2	1	144	

- 05 (0x05) Write Single Coil

PDU Example: Writing to zone 10 single bit address = 1 data value = 0xFF

Request		Starting Address		Output Value	
Rotary switch	Function code	Hi	Lo	Hi	Lo
10	5	0	1	0xFF	0

Resp.				Output Value	
Rotary switch	Function code	Hi	Lo	Hi	Lo
10	5	0	1	0xFF	0

- 06 (0x06) Write Single Register

PDU Example: Writing to zone 10 single word address = 400 data value = 1

Request		Word Address		Word Value	
Rotary switch	Function code	Hi	Lo	Hi	Lo
10	6	1	144	0	1

Resp.		Word Address		Output Value	
Rotary switch	Function code	Hi	Lo	Hi	Lo
10	6	1	144	0	1

- 15 (0x0F) Write Multiple Coils

PDU Example: Writing to zone 10 Multiple Bits address = 10, quantity of bits =2, bits value=3

Request		Starting Address		Quantity of bits		Byte count	Bits Value
Rotary switch	Function code	Hi	Lo	Hi	Lo		
10	15	0	10	0	2	1	3

Resp.		Starting Address		Quantity of bits	
Rotary switch	Function code	Hi	Lo	Hi	Lo
10	15	0	10	0	2

- 16 (0x10) Write Multiple registers

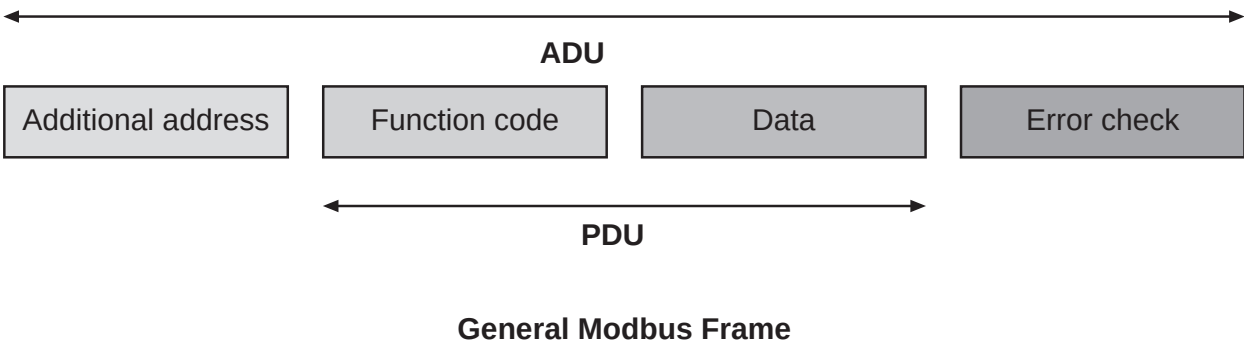
PDU Example:

Writing to zone 6 Multiple Words address = 20, quantity of words =2, word 1 value =0 , word 2 value =1000

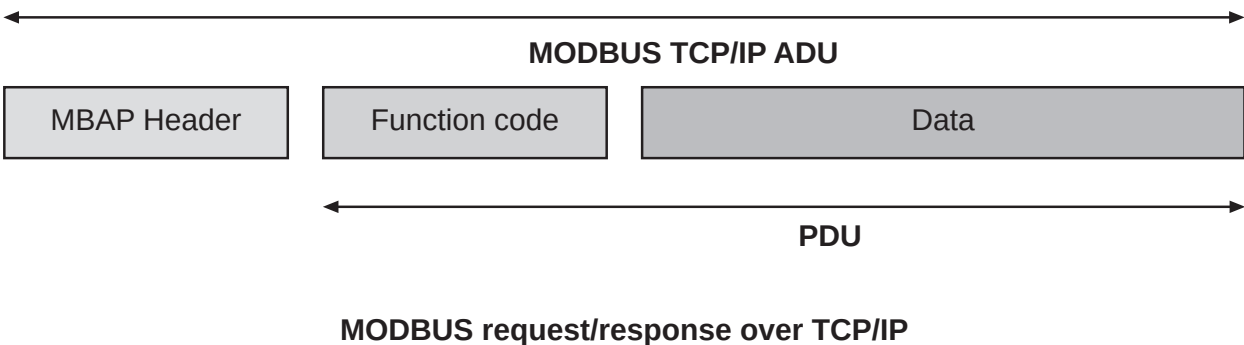
Request		Starting Address		Quantity of words		Byte count	Word 1 Value		Word 2 Value	
Rotary switch	Function code	Hi	Lo	Hi	Lo		Hi	Lo	Hi	Lo
10	16	0	20	0	2	4	0	0	3	232

Resp.		Starting Address		Quantity of Words	
Rotary switch	Function code	Hi	Lo	Hi	Lo
10	16	0	20	0	2

The MODBUS protocol defines a simple Protocol Data Unit (PDU) independent of the underlying communication layers. The mapping of MODBUS protocol on specific buses or networks can introduce some additional fields on the Application Data Unit (ADU).



The client that initiates a MODBUS transaction builds the MODBUS Application Data Unit. The function code indicates to the server which kind of action to perform.



A dedicated header is used on TCP/IP to identify the MODBUS Application Data Unit. It is called the MBAP header (MODBUS Application Protocol header). This header provides some differences compared to the MODBUS RTU application data unit used on serial line: the MODBUS ‘slave address’ field usually used on MODBUS Serial Line is replaced by a single byte ‘Unit Identifier’ within the MBAP Header. The ‘Unit Identifier’ is used to communicate via devices such as bridges, routers and gateways that use a single IP address to support multiple independent MODBUS end units. All MODBUS requests and responses are designed in such a way that the recipient can verify that a message is finished. For function codes where the MODBUS PDU has a fixed length, the function code alone is sufficient. For function codes carrying a variable amount of data in the request or response, the data field includes a byte count. When MODBUS is carried over TCP, additional length information is carried in the MBAP header to allow the recipient to recognize message boundaries even if the message has been split into multiple packets for transmission. The existence of explicit and implicit length rules, and use of a CRC-32 error check code (on Ethernet) results in an infinitesimal chance of undetected corruption to a request or response message.

The MBAP Header contains the following fields:

Fields	Length	Description	Client	Server
Transaction Identifier	2 Bytes	Identification of a MODBUS Request / Response transaction	Initialized by the client	Recopied by the server from the received request
Protocol Identifier	2 Bytes	0 = MODBUS protocol	Initialized by the client	Recopied by the server from the received request
Length	2 Bytes	Number of following bytes	Initialized by the client (request)	Initialized by the server (Response)
Unit Identifier	1 Byte	Identification of a remote slave connected on a serial line or on other buses	Initialized by the client	Recopied by the server from the received request

The header is 7 bytes long:

- 1. Transaction Identifier** - It is used for transaction pairing the MODBUS server copies in the response the transaction identifier of the request.
- 2. Protocol Identifier** - It is used for intra-system multiplexing. The MODBUS protocol is identified by the value 0.
- 3. Length** - The length field is a byte count of the following fields, including the Unit Identifier and data fields.
- 4. Unit Identifier (Rotary switch value see Geflex Software Manual)** - This field is used for intra-system routing purpose. It is typically used to communicate to a MODBUS serial line slave through a gateway between an Ethernet TCP-IP network and a MODBUS serial line. This field is set by the MODBUS Client in the request and must be returned with the same value in the response by the server.

10 • MEMORY MAP

Address hex	Description	R/W	Default Value	Note	Access
8000	Device ID	R	(³)	-	Single word
8001	SW Version	R	-		Single word
8002	Mac Id , bytes 0-1	R	0002 hex	Gefran OUI Byte 0-1	Single word
8003	Mac Id , bytes 2-3	R	0A-- hex	Gefran OUI Byte 2 , xx byte 3	Single word
8004	Mac Id , bytes 4-5	R	----	Gefran internal	Single word
8005	IP bytes 0-1	R/W	C0A8 hex 192.168 dotted	LAN	Single word
8006	IP bytes 2-3	R/W	0164 hex 1.100 dotted	LAN	Single word
8007	SubNet Mask bytes 0-1	R/W	FFFF hex 255.255 dotted	Class C	Single word
8008	SubNet Mask bytes 2-3	R/W	FF00 hex 255.0 dotted	Class C	Single word
8009	Default gateway bytes 0-1	R/W	C0A8 hex 192.168 dotted		Single word
800a	Default gateway bytes 2-3	R/W	0101 hex 1.1 dotted		Single word
800b	Slave Online bytes 0-1	R	Bit field	(¹)	Single word
800c	Serial baud	R	4 (19200 baud)		Single word
800d	Modbus Address Map for var Process1	R/W	0 PV	Geflex PV	Single word
800e	Modbus Address Map for var Process 2	R/W	01d3 hex	Geflex STATUS_STRUMENTO	Single word
800f	Modbus Address Map for var Process 3	R/W	0002 hex Ou.P	Geflex Control output value	Single word
8010	Modbus Address Map for var Process 4	R/W	0131 hex	Geflex STATUS_W	Single word
8011	Modbus Address Map for var Process 5	R/W	01d4 hex l.1on	Geflex VALAUX_ON	Single word
8012	Quick Buffer for var process 1	R	-	Zone 1	Multiple word access
8013	Quick Buffer for var process 2	R	-	Zone 1	Multiple word access
8014	Quick Buffer for var process 3	R	-	Zone 1	Multiple word access
8015	Quick Buffer for var process 4	R	-	Zone 1	Multiple word access
8016	Quick Buffer for var process 5	R	-	Zone 1	Multiple word access
8017	Quick Buffer for var process 1	R	-	Zone 2	Multiple word access
8018	Quick Buffer for var process 2	R	-	Zone 2	Multiple word access
8019	Quick Buffer for var process 3	R	-	Zone 2	Multiple word access
801a	Quick Buffer for var process 4	R	-	Zone 2	Multiple word access
801b	Quick Buffer for var process 5	R	-	Zone 2	Multiple word access

Address hex	Description	R/W	Default Value	Note	Access
801c	Quick Buffer for var process 1	R	-	Zone 3	Multiple word access
801d	Quick Buffer for var process 2	R	-	Zone 3	Multiple word access
801e	Quick Buffer for var process 3	R	-	Zone 3	Multiple word access
801f	Quick Buffer for var process 4	R	-	Zone 3	Multiple word access
8020	Quick Buffer for var process 5	R	-	Zone 3	Multiple word access
8021	Quick Buffer for var process 1	R	-	Zone 4	Multiple word access
8022	Quick Buffer for var process 2	R	-	Zone 4	Multiple word access
8023	Quick Buffer for var process 3	R	-	Zone 4	Multiple word access
8024	Quick Buffer for var process 4	R	-	Zone 4	Multiple word access
8025	Quick Buffer for var process 5	R	-	Zone 4	Multiple word access
8026	Quick Buffer for var process 1	R	-	Zone 5	Multiple word access
8027	Quick Buffer for var process 2	R	-	Zone 5	Multiple word access
8028	Quick Buffer for var process 3	R	-	Zone 5	Multiple word access
8029	Quick Buffer for var process 4	R	-	Zone 5	Multiple word access
802a	Quick Buffer for var process 5	R	-	Zone 5	Multiple word access
802b	Quick Buffer for var process 1	R	-	Zone 6	Multiple word access
802c	Quick Buffer for var process 2	R	-	Zone 6	Multiple word access
802d	Quick Buffer for var process 3	R	-	Zone 6	Multiple word access
802e	Quick Buffer for var process 4	R	-	Zone 6	Multiple word access
802f	Quick Buffer for var process 5	R	-	Zone 6	Multiple word access
8030	Quick Buffer for var process 1	R	-	Zone 7	Multiple word access
8031	Quick Buffer for var process 2	R	-	Zone 7	Multiple word access
8032	Quick Buffer for var process 3	R	-	Zone 7	Multiple word access
8033	Quick Buffer for var process 4	R	-	Zone 7	Multiple word access
8034	Quick Buffer for var process 5	R	-	Zone 7	Multiple word access

Address hex	Description	R/W	Default Value	Note	Access
8035	Quick Buffer for var process 1	R	-	Zone 8	Multiple word access
8036	Quick Buffer for var process 2	R	-	Zone8	Multiple word access
8037	Quick Buffer for var process 3	R	-	Zone 8	Multiple word access
8038	Quick Buffer for var process 4	R	-	Zone 8	Multiple word access
8039	Quick Buffer for var process 5	R	-	Zone 8	Multiple word access
803a	Quick Buffer for var process 1	R	-	Zone 9	Multiple word access
803b	Quick Buffer for var process 2	R	-	Zone9	Multiple word access
803c	Quick Buffer for var process 3	R	-	Zone 9	Multiple word access
803d	Quick Buffer for var process 4	R	-	Zone 9	Multiple word access
803e	Quick Buffer for var process 5	R	-	Zone 9	Multiple word access
803f	Quick Buffer for var process 1	R	-	Zone 10	Multiple word access
8040	Quick Buffer for var process 2	R	-	Zone 10	Multiple word access
8041	Quick Buffer for var process 3	R	-	Zone 10	Multiple word access
8042	Quick Buffer for var process 4	R	-	Zone 10	Multiple word access
8043	Quick Buffer for var process 5	R	-	Zone 10	Multiple word access
8062	Serial link error 1	R		Slave 1	Multiple word access
8063	Serial link error 2	R		Slave 2	Multiple word access
8064	Serial link error 3	R		Slave 3	Multiple word access
8065	Serial link error 4	R		Slave 4	Multiple word access
8066	Serial link error 5	R		Slave 5	Multiple word access
8067	Serial link error 6	R		Slave 6	Multiple word access
8068	Serial link error 7	R		Slave 7	Multiple word access
8069	Serial link error 8	R		Slave 8	Multiple word access
806A	Serial link error 9	R		Slave 9	Multiple word access
806B	Serial link error 10	R		Slave 10	Multiple word access

(¹): **Note 1** Value Bit = 1 slave On Line , Value Bit = 0 slave Not On Line

(²): **Note 2** GFX4 only

(³): **Note 3** GEFLEX=199 ;GFX4 =200

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Offset
Slave 16 (²)	Slave 15 (²)	Slave 14 (²)	Slave 13 (²)	Slave 12 (²)	Slave 11 (²)	Slave 10	Slave 9	High

Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Offset
Slave 8	Slave 7	Slave 6	Slave 5	Slave 4	Slave 3	Slave 2	Slave 1	Low